

# 1<sup>st</sup> Action

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Read the manual first !

80% of servicing is due to wrong installation or use ...

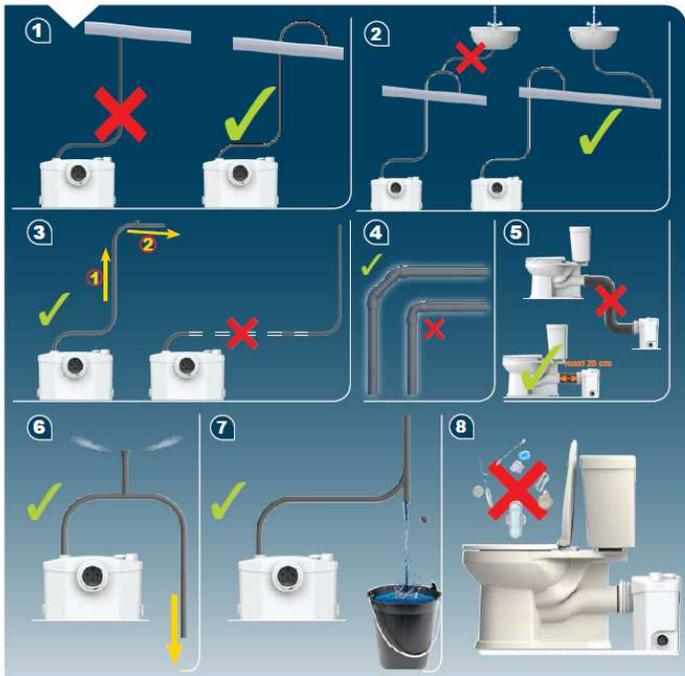
Examples ...

💧 Foreign object blocks pipes

💧 Head is too high for product

💧 Fitting of wrong inlet or outlet connectors

💧 Smell



# Golden Rules

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Always connect from the top.

Otherwise, drainage water will block Saniflo sewage line.



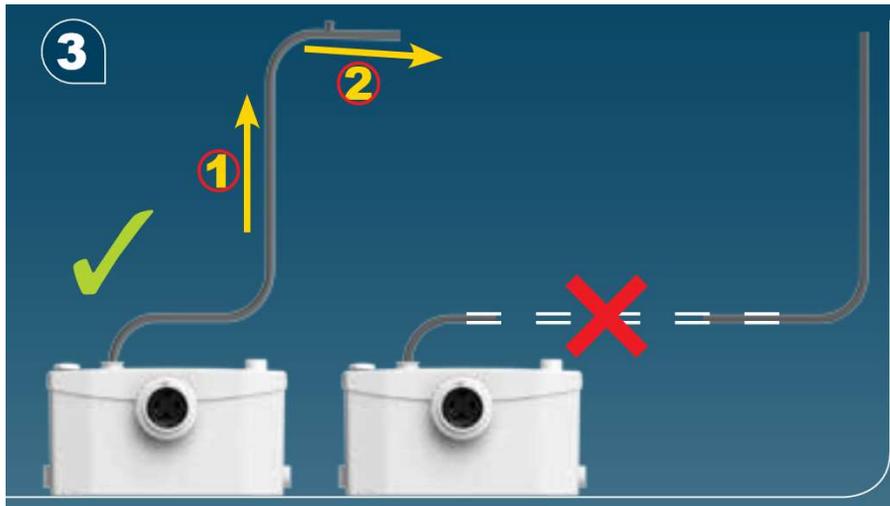
Saniflo to have its own discharge line.  
Waste could discharge through washbasin line.

Risk of smell.



# Golden Rules

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Always try vertical discharge as pump force is most powerful at the start.



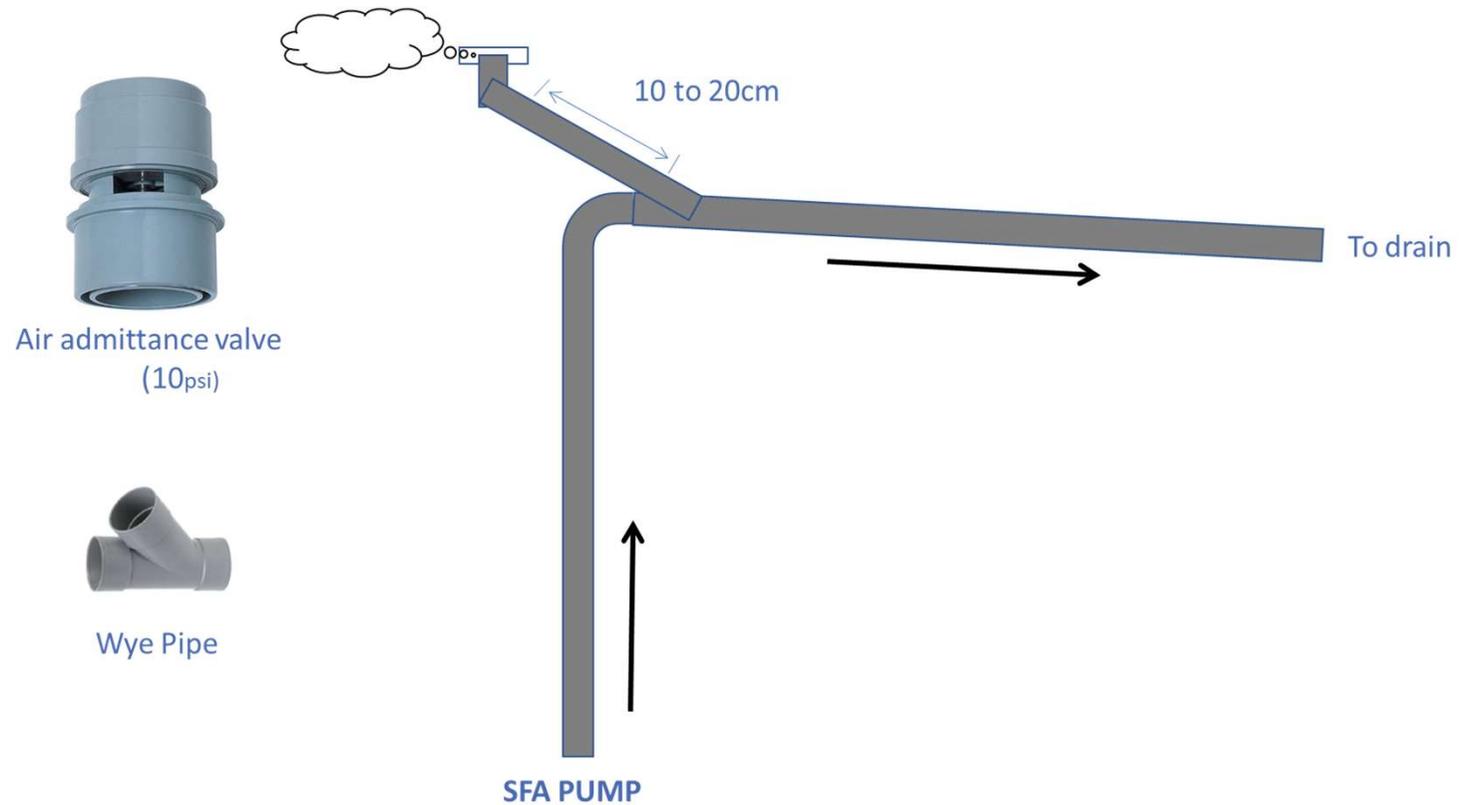
Use long radius bends 2 x 45° vs. 1 x 90°

Install the unit on the same level as your toilet and not more than 45 cm (17 inches) from exit of WC.



# Golden Rules

To avoid siphoning, install air admittance valve when pumping lower than the unit.



If not, increase discharge pipe size in the vertical drop.



# Golden Rules

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Wye fitting on the discharge line to facilitate drainage of vertical pipe.



Only throw toilet paper in WC.  
Foreign objects are not included in warranty.

